

**FAMILY OWNED
& OPERATED**

20
YEARS

DURA FORCE®

**SQUEAKS,
FLOATS AND
WASHABLE!**



By **TUFFY®**

**DURABLE
WOVEN
FIBER!**

CARE INSTRUCTIONS

This toy is machine washable – air dry.

REMOVE LOOSE THREADS

Over time this toy will start to show wear. Trim loose threads or loose material to avoid accidental ingestion.

THERE IS NO SUCH THING AS INDESTRUCTIBLE!

Duraforce® toys are built to withstand rigorous interactive play, not aggressive chewing. We use quality durable materials, but this product is still a "soft" plush dog toy that can be damaged from chewing. Care for your dog like you would your child. Do not allow your pet to swallow any part of ANY brand of dog toy.

LIMITED GUARANTEE: For defects in workmanship.

To read the full details of our Limited Guarantee, please visit MYDOGTOY.com

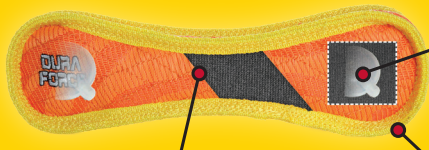
MYDOGTOY.COM®

**FAMILY OWNED
& OPERATED**

**20
YEARS**

DURAFORCE®

DURABLE WOVEN FIBER! SQUEAKS, FLOATS AND WASHABLE!



SUPER TOUGH WOVEN MESH MAT

The 1st layer (outer) is made from plastic coated polyester fibers that are woven into a thick mat for durability. The outer layer is equally as thick as many multi-layered durable toys. The 2nd layer (inner) is polyester to make the toy even more durable. Both layers are cross-stitched together.

SQUEAKER SAFETY POCKETS

When possible, squeakers are sewn inside protective pouches for your dog's safety.

**Please read other
side for more
instructions.**

DURABLE WEBBING

Each edge of the DURAFORCE® toy is covered with industrial grade webbing to protect the edges and create strength. The toy is then sewn again to ensure the toy stays together in the toughest interactive play.

***SUPER
TOUGH
TOY!***

Made in Vietnam

YOUR DOG'S SAFETY IS YOUR RESPONSIBILITY:

ALL dog toys are meant for interactive play, not for chewing. If your dog wants to "chew," remove the toy immediately and give your dog something they can digest if swallowed. Love your dog, treat them the same as a child, and NEVER let your dog ingest or swallow any part of ANY brand of dog toy. Injury may result. Not for children.



NEW MATERIAL ONLY MATERIAUX NEUFS SEULEMENT
CONTENT Polyester Fibers CONTENU Fibres De Polyester

Vip Products
Product Design and Manufacturing

© 2015, 2025 VIP Products
Three Dimensional Sculpture © VIP Products
Pattern © VIP Products

Phoenix, AZ | All Rights Reserved
1-866-4-DogToy | www.mydogtoy.com | REV. 041425-XPER



MYDOGTOY.COM®