

**FAMILY OWNED  
& OPERATED**

**20**  
YEARS

# DURA FORCE®

**SQUEAKS,  
FLOATS AND  
WASHABLE!**



By **TUFFY®**

**DURABLE  
WOVEN  
FIBER!**



## **CARE INSTRUCTIONS**

This toy is machine washable – air dry.

## **REMOVE LOOSE THREADS**

Over time this toy will start to show wear. Trim loose threads or loose material to avoid accidental ingestion.

## **THERE IS NO SUCH THING AS INDESTRUCTIBLE!**

Duraforce® toys are built to withstand rigorous interactive play, not aggressive chewing. We use quality durable materials, but this product is still a "soft" plush dog toy that can be damaged from chewing. Care for your dog like you would your child. Do not allow your pet to swallow any part of ANY brand of dog toy.

**LIMITED GUARANTEE:** For defects in workmanship.

To read the full details of our Limited Guarantee, please visit [MYDOGTOY.com](http://MYDOGTOY.com)

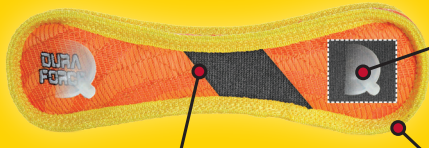
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**DURABLE WOVEN FIBER! SQUEAKS, FLOATS AND WASHABLE!**



### **SUPER TOUGH WOVEN MESH MAT**

The 1<sup>st</sup> layer (outer) is made from plastic coated polyester fibers that are woven into a thick mat for durability. The outer layer is equally as thick as many multi-layered durable toys. The 2<sup>nd</sup> layer (inner) is polyester to make the toy even more durable. Both layers are cross-stitched together.

### **SQUEAKER SAFETY POCKETS**

When possible, squeakers are sewn inside protective pouches for your dog's safety.

**Please read other  
side for more  
instructions.**

### **DURABLE WEBBING**

Each edge of the DURAFORCE® toy is covered with industrial grade webbing to protect the edges and create strength. The toy is then sewn again to ensure the toy stays together in the toughest interactive play.



***SUPER  
TOUGH  
TOY!***

Made in China

### **YOUR DOG'S SAFETY IS YOUR RESPONSIBILITY:**

ALL dog toys are meant for interactive play, not for chewing. If your dog wants to "chew," remove the toy immediately and give your dog something they can digest if swallowed. Love your dog, treat them the same as a child, and NEVER let your dog ingest or swallow any part of ANY brand of dog toy. Injury may result. Not for children.



NEW MATERIAL ONLY    MATERIAUX NEUFS SEULEMENT  
CONTENT Polyester Fibers    CONTENU Fibres De Polyester

**Vip Products**  
Product Design and Manufacturing

© 2015, 2024 VIP Products  
Three Dimensional Sculpture © VIP Products  
Pattern © VIP Products

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